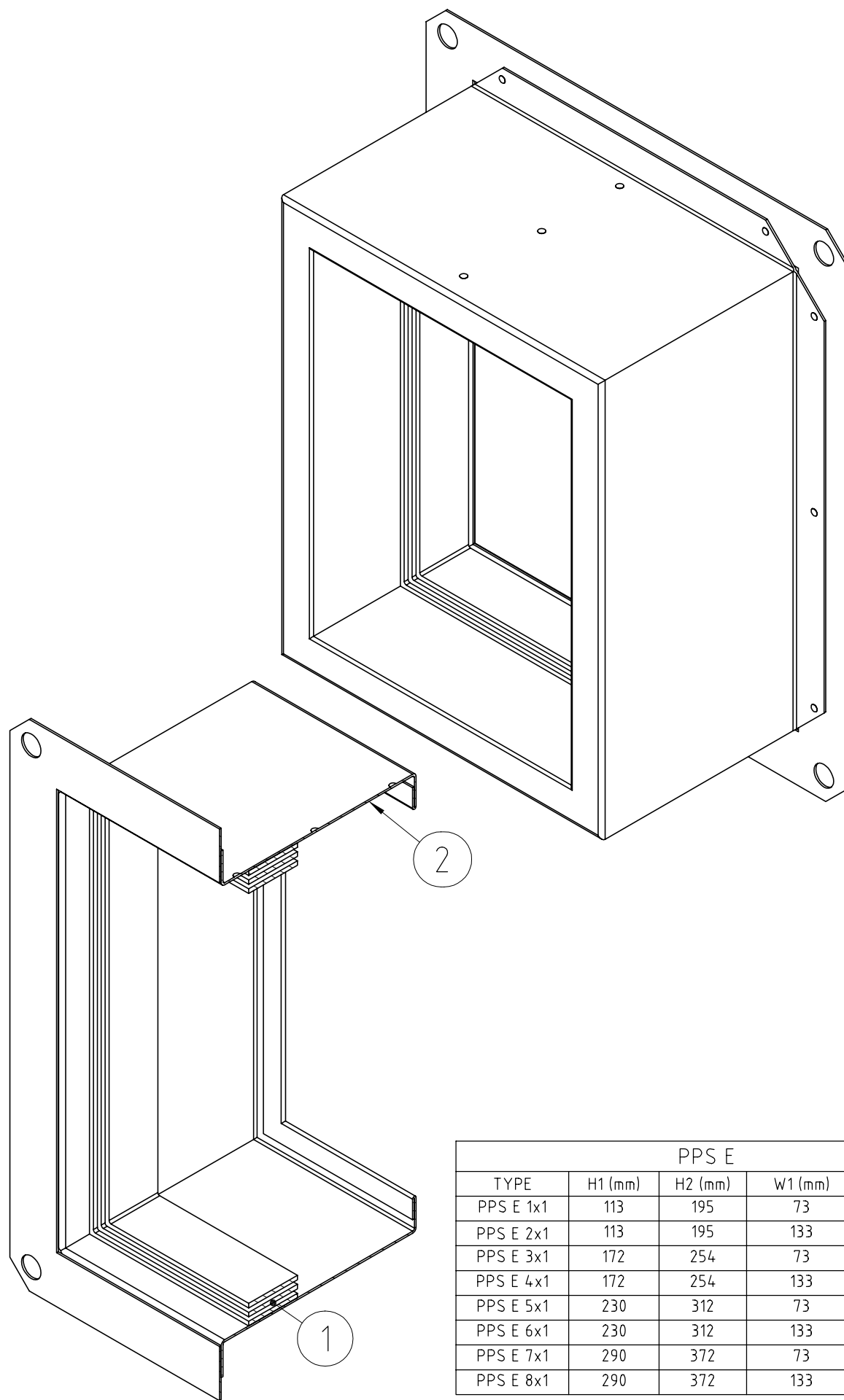
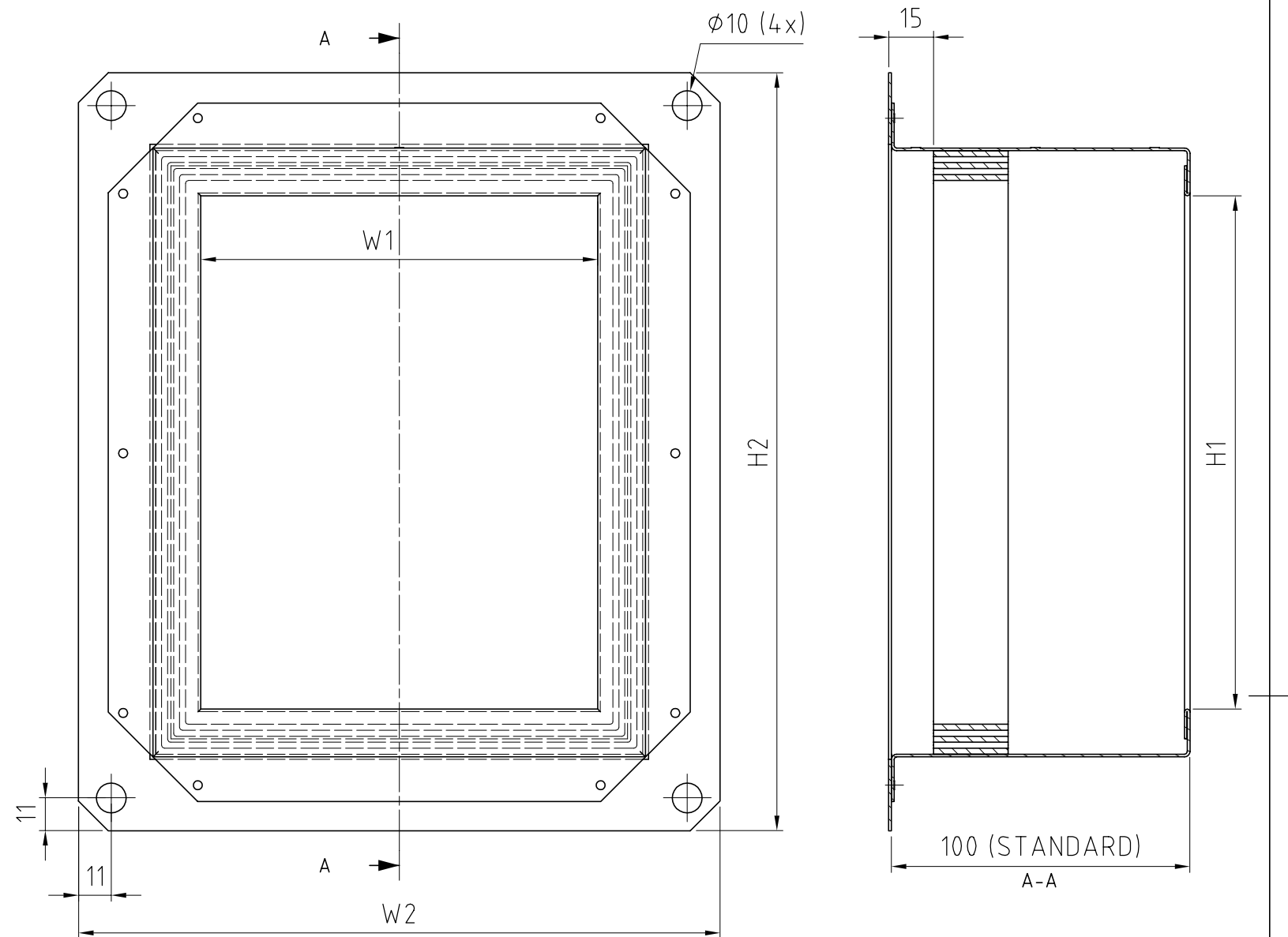


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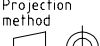
PPS E				
TYPE	H1 (mm)	H2 (mm)	W1 (mm)	W2 (mm)
PPS E 1x1	113	195	73	155
PPS E 2x1	113	195	133	215
PPS E 3x1	172	254	73	155
PPS E 4x1	172	254	133	215
PPS E 5x1	230	312	73	155
PPS E 6x1	230	312	133	215
PPS E 7x1	290	372	73	155
PPS E 8x1	290	372	133	215



NOTE:

-MASS APPROX 1Kg FOR SIZE 4.

-DEPTHS OTHER THAN STANDARD CAN BE MADE ON CUSTOMER REQUEST.

2	1	FRAME	GALVANIZED T=0.7mm						
1	1	INTUMESCENT MATERIAL	25x2mm 5 LAYERS						
Item	Qty	Designation	Specification						Net Weight
ROXTEC INTERNATIONAL AB BOX 540 S-371 23 Karlskrona TEL: +46 455 366700 FAX: +46 455 82012 			Designed by	Date	General tolerance	Welded details	General surface	Tot Weight	
			JE BOHLIN	2004-07-23	EN ISO 2768-E-M/K EN ISO 13920-BF	EN ISO 5817-B EN ISO 10042-B	roughness, Ra 12,5	—	
			Checked by	Format	Title			Projection method	
			M ÅSTRAND	A3	PPS E. SINGEL FRAME ASSEMBLY				
			Approved by	Scale					
			M ÅSTRAND						
Restricted due to					Drawing number	Rev			
INFORMATION DRAWING					S1006468	C			

C	FRAMETYPE CHANGED.	2008-06-13	JE BOHLIN
Rev	Type of revision	Date	Sign